

Vision Direct-to-Garment Machine Warranty

Warranty by Ricoma International Corporation



Coverage Period:

This limited **non-transferable** warranty covers machines, products and accessories sold in the USA by Ricoma International. For products that are purchased or located outside of the USA, Ricoma's international one-year warranty will apply. Ricoma guarantees that the covered products will be free of defects in material or workmanship during the applicable warranty period stated below. Ricoma will, at its option, repair or replace a product that is found defective during the warranty period. Warranty work must be performed or authorized by a Ricoma Authorized Representative. If onsite warranty work is required on a new product within the first 90 days after receipt of product, Ricoma will cover all costs related to the service call including parts, labor and travel. After the initial 90 days, this **Warranty covers parts and labor only, and does not include travel expenses by Ricoma's technicians for onsite work**. The customer is responsible for basic troubleshooting with a Ricoma technician before an onsite technician can or will be dispatched. For any damages Ricoma must be notified within 3 days of receiving equipment, failure to notify Ricoma may put you at liability for any of the damages. Please make sure any visual damages are noted on the shipment Bill of Lading. All Sales are final on Equipment! Seller's obligations under these warranties are limited to, at Seller's sole option, replacing or repairing the Vision Direct-to-Garment Printer at Seller's cost, if the Vision Direct-to-Garment Printer is found to be defective, in which is not caused by customer's failure to perform proper maintenance as recommended by the manufacturer, and provided that the Vision Direct-to-Garment Printer is, upon request, returned to Seller at its place of business, transportation prepaid.

- **Non-consumable Parts and Technical Labor:** Covered for 1 year.

Responsibilities of the Customer:

- Any damaged or defective parts under warranty must be returned to the Company within 30 days to receive credit.
- Customer is responsible for basic troubleshooting before a tech can or will be dispatched.
- Customer is responsible for cleaning printhead and corresponding areas, lubing machine, replacing and changing consumable items
- The customer is responsible for all shipping costs of parts and travel expenses of a technician after the initial 90-day claim period and labor after the first year after delivery.
- Modifications made by the Buyer to the herein specified machine and/or part(s) shall void this warranty unless approved in writing by the Company prior to modification.
- For any technical labor performed, the claim period is 7 days if the customer experiences the same technical problem(s).
- Do not Throw Away Box, if a Depot Repair is needed, you will be required to pay for a box, to ship machine back to Ricoma
- 1-Year Limited Warranty applies only to Vision Direct-to-Garment machines purchased from Ricoma in the United States and is nontransferable.
- Key Critical Items that must be adhered to or your Warranty will be voided:
- Failure to follow required Maintenance of the machine, as taught in training which include the following :
- Training: Turning on the machine prior to training will void the warranty! Failure to take the training will result in your Warranty being voided.
- Training is forever and free. Daily Nozzle Checks:
- After turning on the printer, it is important to run a daily Nozzle Check to spot Potential clogging issues, failure to do Daily Nozzle checks will void the warranty.
- Shutting Down the Printer: Before shutting down the printer, it's important to load the machine with the Storage Fluid Cartridges and utilize the Cleaner Charging to eject all ink from the lines and to do a head cleaning, and then cap the printhead with the printhead cap loaded with cleaning solution in the printhead cap.
- Humidity & Temperature: Keep the Humidity above 45% relative Humidity, extensive time below this level will cause the Printhead to dry out and clog the Printhead. A Non-condensing humidifier is recommended if you are unable to reach necessary Humidity.
- Temperature, must be between 59F-90F, failure to maintain the correct temperature can cause clogging.
- Low Ink: Do not allow machine to set more than 1 day with Low ink notification as this will not allow Auto circulation to occur which can lead to clogging in the Printhead
- Maintenance: Failure to perform maintenance, Daily, Weekly and Monthly when required will result in clogging. This includes, but not limited to Cleaning Printhead, Maintenance Station, CR Encoder, emptying Waste Container, Ink Sump.
- White Cartridge Daily Agitation: Once Daily the White Cartridges must be removed from machine and shaken for 50 seconds, otherwise clogging can occur.
- Waste Ink Container: Failure to empty and reset Waste Ink Container will not allow Auto-Circulation to occur and can cause clogging.
- Platen Height: Platen Height has to be at maximum height for garment to alleviate Overspray, which can short out components, which will void the Warranty
- Fan Filters: Failure to replace Fan Filters, when dirty or indicated on panel can lead to malfunction, that will void the warranty.
- Storage Mode: Not properly putting machine in Storage following the instructions will cause the machine to clog and will not be covered by Warranty.
- Error Codes: Failure to notify us of any errors within 72 hours could cause clogging if not rectified. Immediately when you receive an error code and you cannot resolve on your own, please cap the printhead to alleviate potential clogging.
- Logging Function: This machine Logs or Records everything that occurs with(in) the machine, error messages, Ink levels, time left with low ink, ink removal, maintenance completed, head cleans, strong head cleans, nozzle checks, days powered off without cleaner loaded, Prints, Humidity & Temperature. This Logging is not disputable and if the machine shows the previous warned items, were not completed or machine kept in safe Environmental Conditions, the warranty will be voided Ricoma.

Exceptions: Consumable Items

- Consumable and/or expendable components such as Maintenance station, Ink Cartridges, transfer paper, transfer powder, cleaning solutions, cleaning items, storage solutions, encoder strip, Cleaner Cartridges, Pre-Treatment Liquid, Fan Filters, Left Ink Sump, Right Ink Sump, Printhead at End of Life, Ink Supply Unit W1, Ink Supply Unit KC , Ink Supply Unit MY

Non-Covered Items:

Ricoma is **NOT** responsible for:

- Acts of God
- Any product that has been used, altered or modified in ways not approved by a Ricoma representative
- Parts, supplies or accessories not supplied by Ricoma
- Purchaser acknowledges and agrees that Ricoma Vision Direct-to-Garment branded Inks are for one use only to be used and that the Purchaser is responsible for any resulting damage to the machine caused by non- Ricoma Vision Direct-to-Garment branded inks.
- Damage caused by non-compliance with the maintenance provisions of instruction manual, which include, but not limited to Daily
- Nozzle Checks, Daily White Ink Agitation, keeping adequate ink in the machine, so it can perform Auto maintenance cycles, powering machine down with ink loaded in lines or carriage unit and Printhead not wetcapped.
- Damage/defects caused by failure to attend corresponding training, improper installation, bad art files, improper ripped files or other user misuse
- Depreciation or damage to equipment, property or garments, caused by normal wear and tear, lack of proper maintenance, or failure to follow safe operating and maintenance instructions
- External factors such as environment, maintenance neglect, or electrical supply problems or not having machine plugged in to Surge
- Suppression Equipment
- Computer and networking hardware not supplied by Ricoma, which includes, computers, wifi networks, software and configuration of the previously mentioned
- Any shipping besides ground shipping
- General product maintenance and preventative maintenance
- Loss of wages, garments, or loss of profit, employee pay or any type of compensation for machine downtime
- Additional onsite operator training
- Products or parts not paid for or returned to Ricoma within the specified period, that have been sent under Ricoma's Warranty
- Tampering with or modification of the machine without prior approval

Liability and Legal Considerations:

This limited warranty will be void if the machine has been tampered with or modified without the express prior approval of a Ricoma representative, or if a serial number has been altered or removed. This limited warranty does not apply to software.

Ricoma's liability under this warranty is limited to the repair or replacement of the defective parts or product in whole, and RICOMA'S LIABILITY WILL IN NO CASE, EXCEED THE PURCHASE PRICE OF THE PRODUCT, AS TO WHICH THE CLAIM IS MADE. ANY CLAIMS AGAINST RICOMA MUST BE MADE IN THE COURT SYSTEM OF MIAMI-DADE, FL. THIS LIMITED WARRANTY IS EXCLUSIVE. ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY EXCLUDED. ANY IMPLIED WARRANTIES THAT MAY NOT BE EXCLUDED UNDER APPLICABLE LAW, ARE HEREBY LIMITED TO THE DURATION OF THE WARRANTY. IN NO EVENT WILL RICOMA BE LIABLE FOR ANY INDIRECT, SPECIAL, OR CONSEQUENTIAL DAMAGES (INCLUDING LOSS OF DATA OR PROFIT), EVEN IF RICOMA HAS BEEN EXPRESSLY ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. The purchaser may also have other rights in their home jurisdictions.